

Work Order ID 79063

January-19-12 9:27:09 AM

79063

Page 1

Item ID: D412-702-311

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Harness Assembly

Stop

NS2

Start Date: 09/01/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 02/02/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: M.L.J

Date: 12/01/12 Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
----------	--------------

DS19511

100

100

Small Fab

Small Fab

ICA - D412-702 Rev H

0.00

110

110

QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

12/01/12

⑩

120

120

Packaging

Packaging

Memo

0.00

Identify with P/N & CHG# and pack for shipping as per PPP D412-702-311

CHG001

Location: _____

PPP Rev: _____

0.00

⑯ SP12-01-26

ST 267

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: Harness Assembly

Stop

NS2

Start Date: 19/01/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 02/02/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Quality Control

Memo

0.00

12/1/26 08

12/1/24

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Picklist Print

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Work Order ID: 79063

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Parent Item: D412-702-311

D412-702-311

Parent Item Name: Harness Assembly

Start Date: 19/01/2012

Required Date: 02/02/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue DD 10.04.30 verified:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3570-1		Manufactured	No		100	Each	9.0000	1	1			GP 12/01/25												
D3570-1																								
Bracket																								
<table border="1"> <thead> <tr> <th>Location</th> <th>Loc Qty</th> <th>Loc Code</th> </tr> </thead> <tbody> <tr> <td>GA</td> <td>9</td> <td></td> </tr> <tr> <td></td> <td>9</td> <td></td> </tr> <tr> <td>55311</td> <td></td> <td></td> </tr> </tbody> </table>													Location	Loc Qty	Loc Code	GA	9			9		55311		
Location	Loc Qty	Loc Code																						
GA	9																							
	9																							
55311																								

D4088-043		Manufactured	No		100	Each	13.0000	1	1			GP 12/01/25																		
D4088-043																														
Shoulder Harness																														
<table border="1"> <thead> <tr> <th>Location</th> <th>Loc Qty</th> <th>Loc Code</th> </tr> </thead> <tbody> <tr> <td>ST267</td> <td>13</td> <td></td> </tr> <tr> <td></td> <td>5</td> <td></td> </tr> <tr> <td>74090</td> <td></td> <td></td> </tr> <tr> <td></td> <td>8</td> <td></td> </tr> <tr> <td>75444</td> <td></td> <td></td> </tr> </tbody> </table>													Location	Loc Qty	Loc Code	ST267	13			5		74090				8		75444		
Location	Loc Qty	Loc Code																												
ST267	13																													
	5																													
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75444																														

MS24694-S50		Purchased	No		100	Each	143.0000	4	4			GP 12/01/25																								
MS24694-S50																																				
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<table border="1"> <thead> <tr> <th>Location</th> <th>Loc Qty</th> <th>Loc Code</th> </tr> </thead> <tbody> <tr> <td>ST289</td> <td>143</td> <td></td> </tr> <tr> <td></td> <td>1</td> <td></td> </tr> <tr> <td>116900</td> <td></td> <td></td> </tr> <tr> <td></td> <td>42</td> <td></td> </tr> <tr> <td>118078</td> <td></td> <td></td> </tr> <tr> <td></td> <td>100</td> <td></td> </tr> <tr> <td>119124</td> <td></td> <td></td> </tr> </tbody> </table>													Location	Loc Qty	Loc Code	ST289	143			1		116900				42		118078				100		119124		
Location	Loc Qty	Loc Code																																		
ST289	143																																			
	1																																			
116900																																				
	42																																			
118078																																				
	100																																			
119124																																				

AN960JD10L	NAS1149D0332J	Purchased	No		100	Each	0.0000	4	4			GP 12/01/25
AN960JD10L												
Washer												
<p>M118384</p> <p>(4x)</p>												

W/O:		WORK ORDER CHANGES					
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Parent Item: D412-702-311

D412-702-311

Parent Item Name: Harness Assembly

Start Date: 19/01/2012

Required Date: 02/02/2012

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

100

Each

5,685.000

4

4

**

MS21042L3

Nut

JS 12/01/25

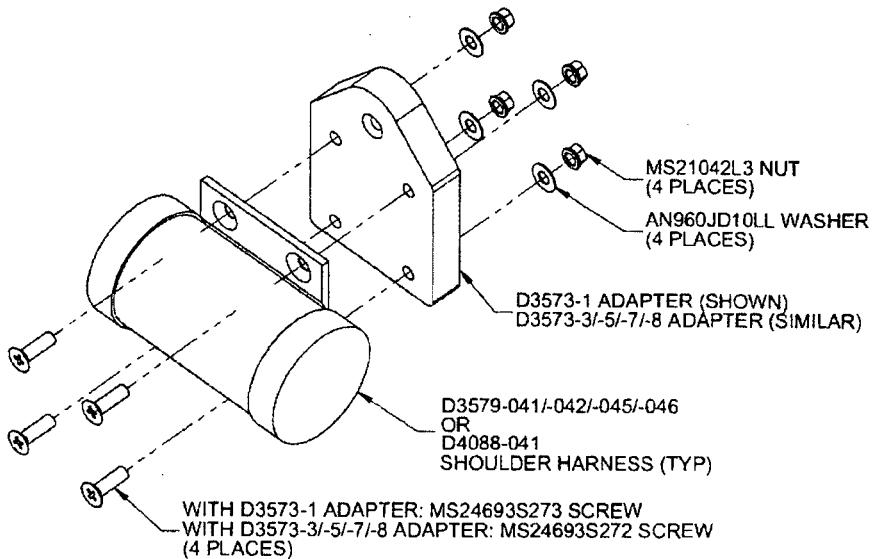
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ST300	5685	
117441	16	
117885	32	
118451	5	
118927	3	
119017	5164	
119075	465	4

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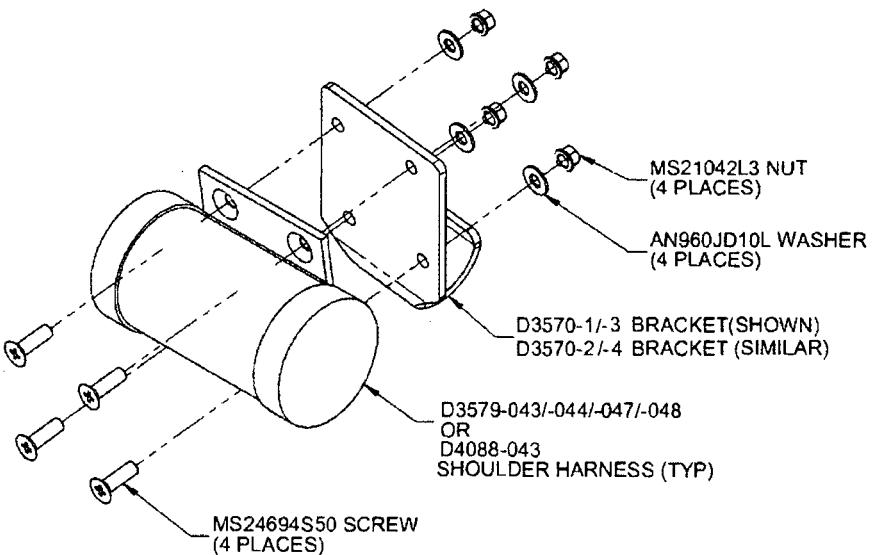
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SHOP
 R/T
 ENGR
 UNCOND'D
 SUBJECT TO
 W/T
 W/C
 NO. 79063
 M-CJ
 12/01/19

DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B OR -301/-303/-305/-
307/-309/-315/-317 HARNESS ASSEMBLIES



DETAIL 'L' D412-702-111A/-111B/-113A/-113B OR -311/-313/-321/-323 HARNESS ASSEMBLIES

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25-00-00

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